



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D066-1016-011
Job Sheet 169844



Part No: D066-1016-011

Job Qty: 1 ea

Part Name: R66 Heli-Utility-Basket™ - LH side



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/29/17

Job Tracking No:

Due Date: 2/16/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Denis Ryzhov (CRFAS01)

15460 SW Rock of Ages Road McMinnville, OR, 97128 USA

Note: DWG REV B IPP REV:A 16.01.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/16/18	0.00	0.00	Start Up Stores/Pkg-2		FEB 21 2018
110	Packaging	1 pcs		2/16/18	0.00	0.00	Packaging1-1		FEB 21 2018
120	QC	1 pcs		2/16/18	0.00	0.00	QC4		SmB
125	DC	1 pcs		2/16/18	0.00	0.00	DC		
130	Packaging	1 pcs		2/16/18	0.00	0.00	Packaging3-1		SmB
140	QC21-FG	1 Ea		2/16/18	0.00	0.00	QC21		FEB 21 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D066-1016-115	1	0	0	0
	D5337-011	1	0	0	0
	D5357-041	1	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/29/17 8:57 AM dart.poulin.mario

010073



Container No: S044196



Part: D066 - 1016 - 011

Job No: 169844

Serial No/Batch: S044196

Revision: IIN - D066 - 1016

Inspector:

Dart Aerospace Ltd.
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www.dartaerospace.com

Date: 02/21/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Master Unit 001073

Tel (613) 632-5200

Containers on Master Unit 001073				
Serial No	Part No	Customer Part No	Status	Quantity
S036798	D066-1016-115	D066-1016-115	Allocated	1
S042521	D5337-011		Allocated	1
S044195	D5357-041	D5357-041	Allocated	1

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Description: QUICK RELEASE HELI-UTILITY BASKET, LH

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								